

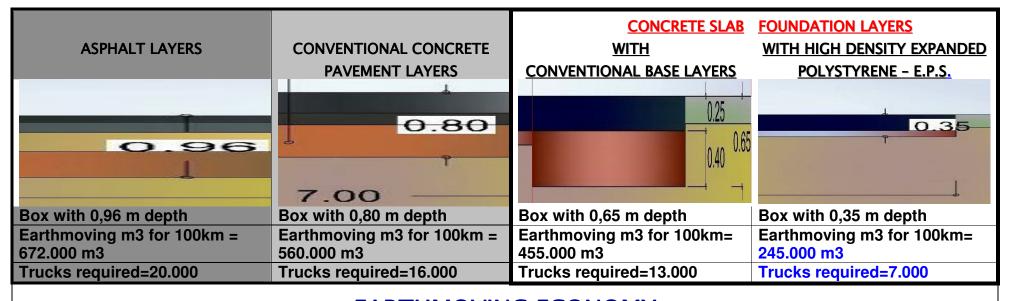
SUMMARY I

COMPARATIVE EXPLANATION

EXAMPLE FOR A ROAD OF 7M WIDTH AND 100KM LONG

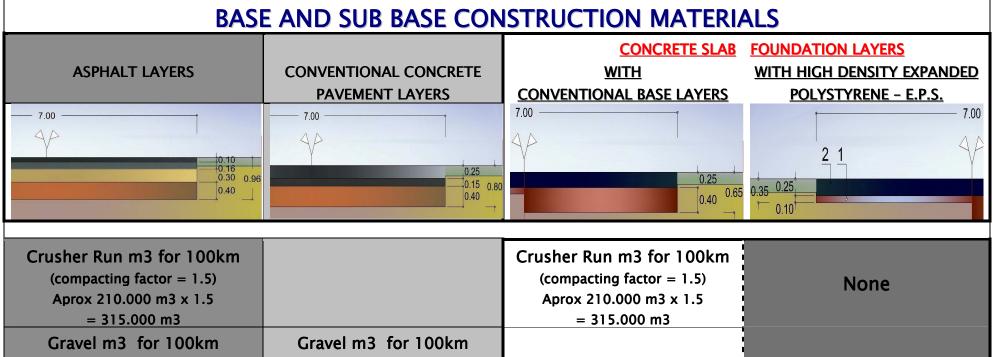
(EUROPEAN UNION STANDARDS)

OPENING A BOX IN THE SOIL - EARTHMOVING



EARTHMOVING ECONOMY

M3 Eathmoving			
672.000 m3	560.000 m3	455.000 m3	245.000 m3
100%	83%	68%	36 %
Base of Comparison	(-17%)	(-32%)	(-64%)
TRUCKS VOYAGES REQUIRED - 1 TRUCK =35 M3			
19.200 Trucks	16.000 Trucks	13.000 Trucks	7.000 Trucks
100%	83%	68%	36%
Base of Comparison	(-17%)	(-32%)	(-64%)



Gravel m3 for 100km (compacting factor = 1.5) Aprox 280.000 m3 x 1.5 = 420.000 m3	Gravel m3 for 100km (compacting factor = 1.5) Aprox 280.000 m3 x 1.5 = 420.000 m3	None	None
Sand m3 for 100km	Sand m3 for 100km	None	None
Tar irrigation m3 for 100km=	Tar irrigation m3 for 100km	None	None
			HIGH DENSITY EXPANDED
		;	POLYSTRYRENE - E.P.S m3 for
			100km= 70.000 m3

TRANSPORT ECONOMY - BASE AND SUB BASE MATERIALS

WI3			
735.000 m3=100%	420.000 m3=57%	315.000 m3=42%	None
TRUCKS VOYAGES REQUIRED = 1 TRUCK - 35 M3			
21.000 Trucks 100% Base of Comparison	12.000 Trucks 57% (-43%)	9.000 Trucks 42% (-68%)	None E.P.S. produced with a portable machine at the site avoids more than 2.000 trucks of transportation

PAVEMENT CONSTRUCTION			
1 layer of asphalt of 16cm height= 112.000 m3	1 layer of lean concrete of 15cm height= 105.000 m3	None	None
1 layer of asphalt of 10cm height= 70.000 m3	1 layer of concrete of 25cm height= 175.000 m3	1 layer of concrete of 25cm height= 175.000 m3	1 layer of concrete of 25cm height= 175.000 m3
TRANSPORT ECONOMY – PAVEMENT MATERIALS			
M3			
182.000 m3 Asphalt 65%	280.000 m3 Concrete 100%	175.000 m3 Concrete 62,5%	175.000 m3 Concrete 62,5%
TRUCKS VOYAGES REQUIRED = 1 TRUCK – 35 M3			
5.200 Trucks	8.000 Trucks	5.000 Trucks	5.000 Trucks

GRAND TOTAL TRANSPORT ECONOMY

EARTHMOVING, PAVEMENT BASE AND SUB BASE, MATERIALS & CONSTRUCTION

TRUCKS CAPACITY CONSIDERED = 1 TRUCK = 35 M3			
		CONCRETE SLAB	FOUNDATION LAYERS
ASPHALT LAYERS	CONVENTIONAL CONCRETE	<u>WITH</u>	WITH HIGH DENSITY EXPANDED
	PAVEMENT LAYERS	CONVENTIONAL BASE LAYERS	<u>POLYSTYRENE - E.P.S.</u>
672.000 m3	560.000 m3	455.000 m3	245.000 m3
735.000 m3	420.000 m3	315.000 m3	! !
<u>182.000 m3</u>	<u>280.000 m3</u>	<u>175.000 m3</u>	<u>175.000 m3</u>
1.589.000 m3	1.260.000 m3	945.000 m3	420.000 m3
45.400 Trucks	36.000 Trucks	27.000 Trucks	12.000 Trucks
	-21%	-61%	-74%
	Less:	Less:	Much Less:
Base of Comparison	Laying machinery	Laying machinery	Laying machinery
	Compacting machinery	 Compacting machinery 	Compacting machinery
	Time of machinery Works	 Time of machinery Works 	Time of machinery Works
	Transportation	Transportation	Transportation

WORKS AND MATERIALS ECONOMY

CONVENTIONAL SOLUTIONS		CONCRETE SLAB FOUNDATION SYSTEM	
BITUMINOUS PAVEMENT LAYERS	CONVENTIONAL CONCRETE PAVEMENT LAYERS	WITH CONVENTIONAL BASE LAYERS	<u>HIGH DENSITY EXPANDED</u> <u>POLYSTYRENE - E.P.S.</u>
 more raw materials crusher run transport spreading of crusher run compacting crusher run transport of gravel spreading the gravel compacting the gravel; transport of sands spreading the sand compacting the sand tar irrigation (asphalt) two asphalt layers 	 more raw materials transport of gravel spreading the gravel; compacting the gravel; transport of sands spreading the sand compacting the sand one lean concrete layer one concrete layer reinforced concrete concrete with fibbers sawing the dry slabs sealing of joints 	 crusher run transport spreading of crusher run compacting crusher run one concrete layer sawing the slabs in fresh no transport of gravel no spreading the gravel no compacting the gravel; no transport of sands no spreading the sand no compacting the sand no tar irrigation (asphalt) no lean concrete layer no reinforced concrete no sealing of joints 	 one E.P.S. layer one concrete layer sawing the slabs in fresh no crusher run transport no spreading of crusher run no compacting crusher run no transport of gravel no spreading the gravel no compacting the gravel; no transport of sands no spreading the sand no compacting the sand no tar irrigation (asphalt) no lean concrete layer no reinforced concrete no sealing of joints

OTHER MATERIALS TO BE USED

LOAD TRANSFER BARS (DOWEL BARS) For 100km	LOAD TRANSFER PLATES For 100km = 520.010 Kg Steel	LOAD TRANSFER PLATES For 100km = 520.010 Kg
Iron reinforcement of slabs For 100km	Joint Inductor for 100km= 100.000 m	Joint Inductor for 100km=100.000 m (plastic or galvanized sheet of 0,8mm)
Fibber added to concrete	Plastic film of 0,2mm for 100Km=700.000 m2	Plastic film of 0,2mm for 100Km= 700.000 m2
		EPS for 100km= 70.000 m3

SPECIAL MACHIN	ERY REOUIRED
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CONVENTIONAL SOLUTIONS		CONCRETE SLAB FOUNDATION SYSTEM	
BITUMINOUS	CONVENTIONAL CONCRETE	WITH	HIGH DENSITY EXPANDED
PAVEMENT LAYERS	PAVEMENT LAYERS	CONVENTIONAL BASE LAYERS	POLYSTYRENE – E.P.S.
ASPHALT PAVER MACHINE	SLIP FORM PAVER	SLIP FORM PAVER	SLIP FORM PAVER
	SAW MACHINE FOR DRY	SAW MACHINE FOR	SAW MACHINE FOR
	CONCRETE	FRESCH CONCRETE	FRESCH CONCRETE
	SEELING JOINTS		E.P.S. PORTABLE
	EQUIPMENT		MACHINE

MINIMUM MAINTENANCE REQUIRED FOR 40 YEARS

CONVENTIONA	L SOLUTIONS	CONCRETE SLAB FO	DUNDATION SYSTEM
BITUMINOUS PAVEMENT LAYERS	CONVENTIONAL CONCRETE PAVEMENT LAYERS	WITH CONVENTIONAL BASE LAYERS	<u>HIGH DENSITY EXPANDED</u> <u>POLYSTYRENE - E.P.S.</u>
After 2 years filling soil settlements	Sealing joints every 5 years	None	None
A new asphalt layer every 5 years	Repairing broken slabs	None	None

FOR DIMENSIONING THE CONCRETE PAVEMENT IS.COM SHALL NEED:

- 1 Project of the road, factory, warehouse, port, airport
- 2 Geotechnical Characterization of the soil;
- 3 Plan of maximum Static Loads expected;
- 4 Plan of maximum Dynamic/rolling loads expected
- 5 Soil load ability determined (C.B.R. or K):
- 6 Temperature high and low peaks and how it varies over the year.

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FINAL CONSIDERATIONS	ADVANTAGES OF CONCRETE PAVEMENTS
No materials are to be imported.	 IS.COM concrete pavements construction technology
• All materials are from Russia.	(named SPWS) allows concrete slabs to accept soil
• General constructor should be from Russia.	settlements for more than 25 mm.
• High Density Expanded Polystyrene (E.P.S) is to be produced	The Steel Load Transfer Plates allow horizontal and vertical
at the site with a portable machine, no transportation	movements of the slabs.
should be involved.	 With IS.COM technology the slabs may freely move without
• For the pavement construction a team of 8 men should be	breaking.
enough.	 No expansion joint required due to the free horizontal
• Our technology allow shortening deadlines up to 40%.	moving of the slabs.
• Huge economies on construction price up to 30%, on man	 Concrete pavements accumulates less heat and generates less
power, on materials, on equipment and on transportation.	global warming
• IS.COM is an engineering company and is not a general	 Vehicles have an inferior consumption of fuel.
constructor	 At the end of its life all materials are fully recyclable.
WHAT DOES IS.COM OFFER:	COMPARATIVE ADVANTAGES
- the dimensioning project of the pavement and all	 Asphalt pavements suffer with low and high temperatures
mathematical calculations required	 Asphalt pavements absolve water and under negative
- the dimensions of steel load transfer plates	temperatures open fissures on the surface of pavement.
- the shapes of steel load transfer plates	 Concrete pavements resist better to high and low
- endurance required of steel load transfer plates	temperatures including snow and ice.
- supervises the making of the steel load transfer plates	 Concrete slabs with load transfer bars cannot use E.P.S as a
- indicates shapes of the joint inductors	base once E.P.S. has 10% of elasticity and therefore
- the sizes of the joint inductors	concrete slabs with load transfer bars will break once they
- the materials to produce the joint inductors	only just accept 2 mm maximum of differential settlements.
- supervises the making and endurance of the joint inductors	 Concrete is not pollutant, but bitumen is throughout its entire
- supervises and advise the construction works at the work's	life pollutant and causes infiltration in the soil of hydrocarbons.

- guide the exact location of the steel transfer load plates as global warming. well the joint inductors along with other know how. • IS.COM concrete pavements are 30% cheaper than asphalt,

site and advise on formulas for high resilient concrete.

40% faster to built and last for 40 years with no repairs

Concrete pavements accumulate less heat and generate less